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In his book Understanding Variation: The Key to Managing Chaos , Donald J. Wheeler calls this numerical illiteracy. This is not a failure with arithmetic, but it is instead a failure to know how to use the basic tools of arithmetic to understand data. Unfortunately this is not addressed by traditional courses in school, nor is it addressed by advanced courses in mathematics. Fortunately

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SPC Press Understanding variation the key to managing chaos Second Edition Donald J. Wheeler, Ph.D. Fellow American Statistical Association Fellow American Society for Quality

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